### Assembly Instructions

**402B/402W OROBLANCO**

#### Warning

1. Product is for single person use only.
2. Do not use this chair unless all bolts and knobs are securely tightened.
3. Check that all bolts and knobs are tightened every six months or as needed.
4. Dispose of packing material properly. Do not use plastic cover as a head covering. Suffocation may result.
5. Do not use this chair as a stepladder.

*Arm Pad Lock Kit (L & M) & Arm Cap Kit (N, & O) are included.*

For assistance, call (888) 471-1616, or www.youtube.com/user/ideskInc1

#### Table of Parts

<table>
<thead>
<tr>
<th>Item</th>
<th>Part Name</th>
<th>Part #</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Back Frame</td>
<td>G00021/G00038</td>
<td>1</td>
</tr>
<tr>
<td>B</td>
<td>Left Arm</td>
<td>G00059/G00060</td>
<td>1</td>
</tr>
<tr>
<td>C</td>
<td>Right Arm</td>
<td>G00061/G00062</td>
<td>1</td>
</tr>
<tr>
<td>D</td>
<td>Seat Pan</td>
<td>G00063/G00064</td>
<td>1</td>
</tr>
<tr>
<td>E</td>
<td>Gas Cylinder</td>
<td>G00025</td>
<td>1</td>
</tr>
<tr>
<td>F</td>
<td>Base</td>
<td>G00026</td>
<td>1</td>
</tr>
<tr>
<td>G</td>
<td>Caster</td>
<td>G00008</td>
<td>5</td>
</tr>
<tr>
<td>H</td>
<td>Hex Wrench</td>
<td>G00028</td>
<td>1</td>
</tr>
<tr>
<td>J</td>
<td>Short Bolt</td>
<td>G00030</td>
<td>4</td>
</tr>
<tr>
<td>K</td>
<td>Long Bolt</td>
<td>G00065</td>
<td>2</td>
</tr>
<tr>
<td>L</td>
<td>Pivot Lock Bracket</td>
<td>G00067</td>
<td>2</td>
</tr>
<tr>
<td>M</td>
<td>Slide Lock Bracket</td>
<td>G00068</td>
<td>2</td>
</tr>
<tr>
<td>N</td>
<td>Left Arm Cap</td>
<td>G00069/G00071</td>
<td>1</td>
</tr>
<tr>
<td>O</td>
<td>Right Arm Cap</td>
<td>G00070/G00072</td>
<td>1</td>
</tr>
</tbody>
</table>

#### Diagrams

1. **Ex1**
2. **Fx1**
3. **Gx5**
4. **Nx1**
5. **Bx1**
6. **Cx1**
7. **Kx1**

Align Back Frame mounting holes on both sides.

Install items in order of red numbers.

For armless chair.
### Assembly Instructions

#### 402B/402W OROBLANCO

#### Item | Part Name | Part # | Qty
---|---|---|---
A | Back Frame | G00021/G00038 | 1
B | Left Arm | G00059/G00060 | 1
C | Right Arm | G00061/G00062 | 1
D | Seat Pan | G00063/G00064 | 1
E | Gas Cylinder | G00025 | 1
F | Base | G00026 | 1
G | Caster | G00008 | 5
H | Hex Wrench | G00028 | 1
I | Short Bolt | G00030 | 4
J | Long Bolt | G00065 | 2
K | Pivot Lock Bracket | G00067 | 2
L | Slide Lock Bracket | G00068 | 2
M | Left Arm Cap | G00069/G00071 | 1
N | Right Arm Cap | G00070/G00072 | 1

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2. **Install items in order of red numbers**

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